



September-23-14 7:55:36 AM

**\*124758\***

Page 2

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

**Item Name:** Prop Assy

Stop \*NS2\*

**Start Date:** 9/23/14      **Start Qty:** 2.00

**\*2\***

**Cust Item ID:**

**Required Date:** 10/10/14      **Req'd Qty:** 2.00

\*~\*

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/  
Work Center ID

### Operation Description

### Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

## Memo

0.00

## Quality Control

Qty	Qty	Number	Stamp
		14/12/2	AF

11-4-11-28

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Work Order ID: 124758

**\*124758\***

Parent Item: D3007-041

**\*D3007-041\***

Parent Item Name: Prop Assy

Start Date: 9/23/14

Required Date: 10/10/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP B01.05.18Changed pick list (ECN 354)EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3007-1		Manufactured	No			100	Each	0.0000	1	2			
<b>*D3007-1*</b>					120448				**	2	FF	NOV 11 2014	
Strut													
D2012-107		Manufactured	No			100	Each	14.0000	1	2			
<b>*D2012-107*</b>									**		FF	NOV 11 2014	
Clevis													
					<u>Location</u> 124102						2		
					WA004			14					
					121985			14					
D2022-101		Manufactured	No			100	Each	232.0000	2	4			
<b>*D2022-101*</b>									**		FF	NOV 11 2014	
Spacer													
					<u>Location</u>								
					ST002			232					
					103016			50					
					106235			24					
					107903			80					
					117874			74		7			
					92861			4					
AN4-10A		Purchased	No			100	Each	40.0000	1	2			
<b>*AN4-10A*</b>									**		FF	NOV 11 2014	
Bolt													
					<u>Location</u>								
					CA			18		2			
					M129682			18					
					ST355			22					
					M127815			22					

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Parent Item: D3007-041

Parent Item Name: Prop Assy

**\*124758\***

**\*D3007-041\***

Start Date: 9/23/14

Required Date: 10/10/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

100

Each

4,609.000

1

2

**\*NAS1149D0463.J\***

WASHER

**\*\***

FF

NOV 11 2014

Location

Loc Qty

Loc Code

CA

485

M129682

485

ST277

4124

113706

1

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

~~M128995~~

1500

M129390

2529

2

MS21042L4

Purchased

No

100

Each

3,916.000

1

2

**\*MS21042L 4\***

Locknut

**\*\***

FF

NOV 11 2014

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST307

3904

111827

2

126275

5

m126015

12

m126275

27

m127255

63

m127376

9

m127813

821

m128300

69

m128798

658

m129472

738

m129934

1500

2

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Work Order ID: 124758

**\*124758\***

Parent Item: D3007-041

**\*D3007-041\***

Parent Item Name: Prop Assy

Start Date: 9/23/14

Required Date: 10/10/14

Start Qty: 2.00

Required Qty: 2.00

D2705

Manufactured No

100 Each

3.0000

1 2

**\*D2705\***

Support Bracket

**\*\***

Location

Loc Qty

Loc Code

Mezz

1

36329

1

ST009

2

121895

2

SL69-BS

Purchased No

100 Each

75.0000

1 2

**\*SI 69-RS\***

Ball Stud

**\*\***

Location

Loc Qty

Loc Code

GA

75

M128518

75

D3015-3

Manufactured No

100 Each

190.0000

1 2

**\*D3015-3\***

Locknut

**\*\***

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

172

111465

2

117832

170

14/11/28 DAS 36 9-89

B126513 (2x)

FF NOV 11 2014

2

FF NOV 11 2014

2

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Work Order ID: 124758

**\*124758\***

Parent Item: D3007-041

**\*D3007-041\***

Parent Item Name: Prop Assy

Start Date: 9/23/14

Required Date: 10/10/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0563J

Purchased

No

100

Each

1,719.000

1

2

**\*NAS1149D0563.J\***

**\*\***

**FF**

**NOV 11 2014**

**NOV 11 2014**

Washer

Location

Loc Qty

Loc Code

GA

125

m125807

125

ST510a

1594

m126319

98

m128257

1496

**2**